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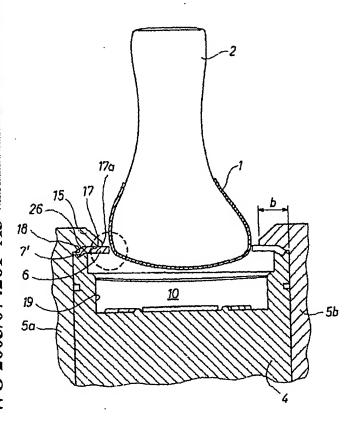
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Declaration under Rule 4.17:

of inventorship (Rule 4.17(iv)) for US only

[Continued on next page]

(54) Title: METHOD OF MOULDING SOLES ON SHOE UPPERS, A SHOE WELT AND A MOULD FOR CARRYING OUT THE METHOD



(57) Abstract: In a method of moulding a sole of a plastic material and a welt on a shoe upper (1) a mould (3) is used. The mould (3) includes at last (2), upon which a shoe upper (1) is arranged, an upper mould part (5) divided along a longitudinal middle plane and thus includes two halves (5a, 5b) being laterally movable in relation to the lower mould part (4) between an open and a closed mould position, and a lower mould part (4) being vertically movable in relation to the upper mould part (5) between an open and a closed mould position. For carrying out the method an annular shoe welt (6) is provided and arranged in the mould in the mould's open position. The two halves (5a, 5b) of the upper mould part (5) are closed and the lower mould part is moved into its closed position. As a result a circumferential support surface (7) on the upper face of the lower mould part (4) co-acts with a pressure surface (17) on the lower face of a projection (15) on each half (5a, 5b) of the upper mould part such that the portion of the welt (6) facing the shoe upper (1) it tilted inwards and downwards to bring the inner end face of the welt (6) into scaling engagement with the lower side section of the shoe upper (1). The shoe sole is then moulded in a manner known per se by supplying a plastic material to the cavity of the mould.

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Tel. (+31-70) 340-2040, Tr. 31 651 epo nl. FREDRIK ANDERSSON	European Patent Office, P.B. 5818 Patentisten 2 NL - 2280 HV Rijserik Tel, (401-70) 340-2040, Tz. 31 651 epo nl,		N		

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C.(Continua	tion) DOCUMENTS CONSIDERED TO BE RELEVANT	T	Relevant to claim No.	
Category *	Citation of document, with indication, where appropriate, of the relevant passages		MILTER IS MUNITIME	
A	US 3 855 657 A (MAZZOTTA G) 24 December 1974 (1974-12-24) abstract; claims 1-11; figures 1-7		1-9, 13-16	
A	US 4 217 081 A (ROONEY JOHN P) 12 August 1980 (1980-08-12) abstract; claims 1-6; figures 1-3		1-9, 13-16	
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International application No. PCT/DK 03/00133

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos : because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos:
4. X No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-9, 13-16
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-9, 13-16

Claims 1-9 relate to a method for moulding soles of a plastic material and claims 13-16 relate to a mould.

2. Claims: 10-12

Claims 10-12 relate to a shoe welt.

Information on patent family members

International Application No PCT/DK 03/00133

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 8404444	Α	22-11-1984	EP WO	0143833 A1 8404444 A1	12-06-1985 22-11-1984
GB 1258966	Α	05-01-1972	NONE	*******************	***************************************
GB 797746	A	09-07-1958	NONE	* ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	
GB 840029	A	06-07-1960	NONE		~ * * * * * * * * * * * * * * * * * * *
US 3855657	A	24-12-1974	NONE	* ** ** ** ** ** ** ** ** ** ** ** **	
US 4217081	A	12-08-1980	NONE		